

**INDIAN STATISTICAL INSTITUTE**

**SQC & OR Unit  
Bangalore**



**Announces**

**Online Certification Program  
for**

**SIX SIGMA BLACK BELT  
(BB-38 Batch: Online)**

**23 – 28 January & 13 – 18 February, 2023**



**Indian Statistical Institute,  
8<sup>th</sup> Mile, Mysore Road, Bangalore - 560 059, INDIA**

**Phone : + 91 80 26985 402 / 400  
+91 94483 24220 / +91 94482 77340**

**Web : [www.isibang.ac.in](http://www.isibang.ac.in)**

## **THE TRAINING SESSION SHALL INCLUDE TOPICS LIKE:**

***Overview of Six Sigma Methodology, Identification, Prioritization and selection of Improvement opportunities, Roles and responsibilities in Six Sigma implementation.***

***Over view of Six Sigma Project execution (DMAIC) (Define- Measure- Analyze- Improve & Control) and Gate Review Questionnaire.***

***Development of Project Team and Charter, Define and Map Processes to be improved (SIPOC -Supplier, Input, Process, Output, Customer), Identification of Critical To Customer / Critical To Business (CTQ/CTB) characteristics, Concept of tree diagram, Voice of Customer.***

***Types of Data, Statistical distributions - Binomial, Poisson and Normal; Prioritization Matrix, FMEA and their use in Data Collection Planning.***

***Introduction to various software packages for data display & analysis like Excel, Minitab, JMP etc.- understanding in usage & interpretation of output along with each topic, Measurement System Evaluation for measurable (Gauge R&R) as well as for attribute data (Kappa Value and Confidence interval for agreement with expert); Understanding variation - Special causes vs. Common causes (like Dot Plots, Box Plots, Histogram and Control Charts), Stratification methods (like Pareto, Bar Diagrams, Stratified Dot Plot, Stratified Scatter Plot, Box Plot, MultiVari Charts etc), Normality test of a data, and concept of confidence interval; Evaluation of Process Capability for Data, Concept of Short Term, Long Term Process Capability and assessment of Sigma level.***

***Identification of Value-Added and Non-Value-Added activities, Value Stream Mapping (VSM) (use of lean concept), Organizing for potential causes using Cause-&-Effect diagram, FMEA & Tree Diagram; Verification/validation of causes using work place investigation (GEMBA), Concept of correlation and Regression and use of the same in validating causes; Concept of Test of Hypothesis like 2 Sample t, Chi Square, ANOVA etc and use of the same in validating the causes; Sample Size determination for a given confidence level; Concept of Multiple Regression and Logistic regression and use of the same in validating the causes; Concepts of Exploratory Data Analysis.***

***Concept of Design of experiment and details of full factorial, fractional factorial and screening designs; Generate Improvement Ideas using Creativity Techniques (Traditional & non traditional)***

***Lean Concepts, including Kaizen, Solution Evaluation Criteria, Evaluation of solutions and selection of solutions, Change Management Process dealing with resistance to change, Process of piloting the solutions, Risk Analysis through use of FMEA or related methodologies, Concept and Examples of Poke Yoke, Visual Workplace, Planning for full scale implementation.***

***Evaluation of results after implementation, Monitoring the results through statistical Process Control (like Control Charts, Pre-Control Charts etc) after implementation of the solutions, Monitoring the results as a part of established QMS, Institutionalization and integration of the solutions, Process of Closing the Project.***



## **VENUE AND TIMINGS**

The Sessions shall be held **ONLINE** for 12 days duration, **10.00 hrs to 17.30 hrs every day**, through Microsoft teams in two phases :

- a) 23 – 28 January, 2023** and
- b) 13 – 18 February, 2023**

## **WHO CAN ATTEND**

**Degree/Diploma holder in any discipline**

## **CERTIFICATION CRITERIA**

**Participants will be certified as Black Belt after**

- a) Maintaining 100% attendance ,**
- b) Scoring minimum 70% marks in the examination conducted on the last day of the program, and**
- c) Submission of executive summary of a completed six sigma project, not later than six months from the end of classroom training for evaluation and found suitable**

## **PARTICIPATION FEE**

**INR 50,000/- per head plus tax of 18%. (Total Rs.59,000/-)**

**Total fees to be paid by online transfer favoring INDIAN STATISTICAL INSTITUTE, BANGALORE. (The details for online transfer are provided in the second page of the registration form)**

## **REGISTRATION**

- 1. Refer to Registration form for details of application and certification.**
- 2. Please check for availability of seats before applying for the course.**
- 3. Seats are limited. Enrolment on First-Come-First-Served basis.**

## CONTACT

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## INDIAN STATISTICAL INSTITUTE

- ❖ The **Indian Statistical Institute** is a quasi central organization under the Ministry of Statistics and Program Implementation.
- ❖ It is declared by an **Act of Parliament** as an **Institute of National Importance**.
- ❖ Over the years the Institute has grown as a multi-disciplinary organization.
- ❖ It functions as a **University** empowered to award degrees up to Ph.D.; as a **Corporation** in undertaking large scale projects; as a **Firm of Consultants** to industries to improve Quality, Reliability and Efficiency and as a **Meeting place** of Scientists, Economists and Literary figures from all parts of the world.
- ❖ For further details, please visit website [www.isibang.ac.in](http://www.isibang.ac.in)

## Role & Function of SQC & OR DIVISION

- ❖ The **pioneer and leader** in blending **statistical theory with practice** and institutionalizing the **continuous improvement process** into a sustaining system.
- ❖ To strengthen **national economy** through continual search for excellence in Quality.
- ❖ To disseminate the basic concepts and **techniques for Quality Improvement** by organizing Training programs, Workshops and In-house programs.
- ❖ To develop **highly skilled professionals** capable of self actualization.
- ❖ To help industries in their efforts to cope up with the growing challenge of global competition through implementation of quality system based on **Six Sigma, World Class Manufacturing etc.**
- ❖ To continually develop and improve methodologies through **applied research** efforts to attain International Standards in services provided.
- ❖ To provide **solutions to the problems** pertaining to the entire gamut of complex Business Decision Processes with the aid of **Statistics and Operations Research**.