Indian Statistical Institute, Bangalore

MS (QMS) First Year

First Semester - Total Quality Management

Final Exam Date: November 18, 2019
Maximum marks: 100 Duration: 3 hours

Answer as many Questions as you can. The maximum marks you can score is 100.

- 1. State whether the following statements are true or False. Give brief justification of your statement. [8 \times 5 = 40]
 - a. Prevention cost is to be increased to reduce the quality cost.
 - b. Benchmarking method is used to set the best of the best targets for output of process.
 - c. Zero Defect is a target which cannot be achieved.
 - d. TPM method aims at achieving OEE Improvement.
 - e. ISO 9001:2015 standard is for manufacturing excellent quality product.
 - f. Supplier evaluation is not required to get quality products or services from the suppliers.
 - g. Employee empowerment means giving full freedom to employees to fix the working hours.
 - h. Quality Management implies managing product Quality.

2. Explain briefly about the following:-

 $[10 \times 4 = 40]$

- a. Explain the difference between Design Verification and Design Validation. Can Design Review be considered as Design Validation activity?
- b. What is the difference between Correction and Corrective actions? Explain with an example.
- c. What Controls are required for Documents as per ISO 9001:2015 Standard? Give two examples of Documents and two examples of Records.
- d. How to maintain traceability of measurements to National and International Standards?

4. Match the following:-

 $[5 \times 2 = 10]$

i) Dr. Taguchi

ii) Dr. Juran

iii) OEE

iv) QFD

v) Risk

a) Quality House

b) Maintenance

c) Quality Trilogy

d) Preventive Actions

e) Achieving Target Dimension