# DEPARTMENT OF SQC\&OR Indian Statistical Institute, Banglore <br> Operations Research I 

Time: 2 hour
Mid-Term
Maximum Marks: 30
Instructions: Attempt any 3 questions out of 4 .

1. (10 points) A firm uses lathes, milling machines and grinding machines to produce two machine parts. The following table represents the machining times required for each part, the machining times available on different machines and the profit on each machine part.

| Types of machine | Time required for machine part |  | Maximum time available |
| :---: | :---: | :---: | :---: |
|  | I | II | per week(minutes) |
| Lathes | 12 | 6 | 3000 |
| Milling machines | 4 | 10 | 2000 |
| Grinding machines | 2 | 3 | 900 |
| Profit per unit | 40 | 100 |  |

Find the number of parts I and II to be manufactured per week to maximize the profit.
2. (10 points) Solve the following linear programming problem:

Maximize $Z=2 x_{1}+3 x_{2}+4 x_{3}$
subject to

$$
\begin{aligned}
3 x_{1}+x_{2}+4 x_{3} & \leq 600 \\
2 x_{1}+4 x_{2}+2 x_{3} & \geq 480 \\
2 x_{1}+3 x_{2}+3 x_{3} & =540 \\
x_{1}, x_{2}, x_{3} & \geq 0 .
\end{aligned}
$$

3. (a) (5 points) Solve the following assignment problem:

|  | I | II | III | IV | V |
| :---: | :---: | :---: | :---: | :---: | :---: |
| A | 11 | 17 | 8 | 16 | 20 |
| B | 9 | 7 | 12 | 6 | 15 |
| C | 13 | 16 | 15 | 12 | 16 |
| D | 21 | 24 | 17 | 28 | 26 |
| E | 14 | 10 | 12 | 11 | 13 |

(b) (5 points) Find a basic feasible solution for the following transportation problem using Vogel's approximation method.

4. (10 points) A distribution system has the following data:

| Factory | Capacity(units) | Warehouse | Demand(units) |
| :---: | :---: | :---: | :---: |
| A | 45 | I | 25 |
| B | 15 | II | 55 |
| C | 40 | III | 20 |

The transportation cost per unit associated with each route is as follows:

|  | I | II | III |
| :---: | :---: | :---: | :---: |
| A | 10 | 7 | 8 |
| B | 15 | 12 | 9 |
| C | 7 | 8 | 12 |

Find the optimum transportation schedule and the minimum total cost of transportation.

